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ABSTRACT OF THE DISCLOSURE

5 A powder injection molding process involves providing a melt mixture that includes a powder and a binder. The melt mixture is pressurized in an injection molding machine and a gas is injected into the melt mixture. The melt mixture and gas are injected into at least one mold to form a green part and the binder is removed from the green part.

093122-081701
T02T80-22T860